

## Very Narrow Aisle Forklift

Used Very Narrow Aisle Forklift BC - Warehousing solutions often focus on layout and space saving solutions in order to cut down on costly square footage and decrease travel time required to transport goods throughout the warehouse and loading dock areas. Narrow aisles need specific solutions to allow goods to be accessed and stored properly. More space can be given to storage as less space is needed for accessing the aisle. Configuring the warehouse is known as warehouse optimization. Warehouse Optimization There are several significant benefits of implementing very narrow aisle warehouse optimization. Since very narrow forklift trucks have been designed to take up significantly less space, warehouse aisle widths can be reduced to half the width needed by traditional forklifts. Many very narrow aisle forklifts offer greater stack height capability which further increases the storage capacity per square foot. Costs can be drastically decreased with a narrow aisle forklift compared to a standard aisle configuration as less warehouse space is required for the same quantity of stock. Most urban locations have expensive square footage; therefore, reducing costs is a benefit to warehouses and their business. When planned carefully and properly, it is possible to increase warehouse storage area by up to 80 percent by implementing a very narrow aisle width configuration. In addition, a very narrow aisle layout allows for more rack faces as well as better access to products. This usually equates to less travel time gathering and storing product as more product is located within a smaller, more accessible area. Very narrow aisle layouts and narrow aisle layouts are popular for warehouses. Less than eleven feet of aisle width is needed by narrow aisles. Very narrow aisles usually use an aisle width of approximately 6.5 feet across. Either of these widths drastically increases storage potential. Using a forklift for order picking and stocking can be difficult in these aisle widths, especially when turning. To meet these challenges, several different types of very narrow forklifts have been specially developed for various types of tasks to allow easier maneuvering in narrow aisle widths. It is necessary to know the dimensions of the aisle when selecting a forklift for a certain job. Having the right aisle dimensions will save money and time instead of purchasing the wrong forklift that won't be able to conquer the applications. It is essential to take any columns, posts or utilities into account before deciding a type of narrow aisle forklift design as these can block access. Very Narrow Aisle Forklift Trucks Rechargeable batteries are typical for powering very narrow aisle forklift trucks and most models are electric. Very narrow aisle forklift trucks are popular as stand-up riders to help increase operator comfort and productivity. The most commonly used types of very narrow aisle forklift trucks are: 1. Reach trucks 2. Order pickers; 3. End-control riders; and 4. Turret or swing-mast. Reach Forklift Trucks Developed as a kind of rider stacker forklift, the reach forklift trucks can be configured for narrow aisle locations. The reach trucks developed their name from their forward-reaching actions to get a load. The two kinds of reach trucks the moving carriage and the moving mast. The moving carriage works by raising and lowering the carriage, along with the operator. The moving mast works by raising and lowering the forks along the mast, while the operator stays at ground level. Of the two kinds of reach trucks, the moving mast reach truck is the safer of the two varieties. Reach trucks use a pantograph system, a type of jointed framework, which allows the operator to reach for or place a load without the need to move the forklift itself. Order Pickers Order pickers have been designed and developed specifically for use in picking orders from high, typically hard-to-reach racks. These machines are used for picking up lighter stock that can be moved by hand. They lift the operator up to reach the goods by identifying and choosing certain items to create an order. End-Control Riders End-control riders can pick up loads along the floor level and transport goods horizontally instead of transporting items over heights. Turret or Swing-Mast Forklift Turret or swing-mast very narrow aisle forklift have a pivoting articulating swivel mast. Pallets can be set on either the right or left side of the forklift due to the machine's ability to use its' swinging mast. Guided Very Narrow Aisle Trucks Very narrow aisle forklift trucks can be guided by rail or wire down the aisles. Because the forklift is guided, thereby reducing the possibility of the forklift bumping

racks while moving down the aisle, the aisles can be extremely narrow. Rail-guided applications use special rails set into the floor on either side of the aisle, funning the length of the location and curving around the edge. The forklift is fitted with special wheel guides that slide into the rails, preventing the forklift from moving outside the rail guards. Wire-guidance forklift systems install wires on the floor instead of rails and the wires run down the middle of the aisle. These wire-guides work along the same principle as the rail guards except that the narrow aisle forklift is fitted with a wire-guide system that allows it to communicate with the floor wires which effectively steer the forklift, preventing it from straying outside of an allotted range.

**Work Site Considerations** There are a few critical considerations when implementing a very narrow aisle configuration. The narrow aisle units feature tall racking systems. The floor construction and the racks need to be carefully taken into account for everyone's safety. There are four main locations that need to be ideally prepared before any racking system can be installed. These areas need to be monitored continuously including fixing cracks in the floor, ensuring the racks are straight, a level floor and an appropriate load capacity of the floor.

**Level Floor** Because of the height of the racking systems, any slight slope of the floor is likely to negatively affect the plumbness of the racks, especially over time when loads are continuously placed and removed on the racks. Without a level floor foundation, the rack stability could be compromised.

**Crack Repair** Cracks in the floor ideally should be fixed once they are noticed to ensure everyone's safety. Cracks may affect the floor's level and, when they are approximately 3/8 inches wide, will need to be properly filled with a material at least as hard as the surrounding floor.

**Floor Load Capacity** Minimum flooring requirements must be met before considering a narrow aisle installation. At a minimum, the floor should consist of 3,000 psi concrete as well as contain evenly distributed rebar approximately 3 to 4 inches below the surface. Extra reinforcements might be needed depending on the load requirements and the configuration.

**Plumb Racks** Installing the racks safely and correctly is vital for the entire system. If installed improperly, there is a great chance of rack failure. One of the most important details to ensure proper installation, is that all racks are plumb. Rack shims are recommended to make sure the racks are plumb within one inch at the thirty- foot rack height. Racking failure can happen if the aforementioned measures are not taken or implemented correctly. Racking failure can kill or injure employees, damage equipment and result in horrible damage. Due to these potential problems, the most significant part of creating a narrow aisle configuration for warehousing optimization is the initial measurements.